

春日公司標準

**C Z S****1. SPECIFICATION**

總號 CBF-164UL

類號 1

**CBF-164UL BOLT FORMER**

<b>ITEMS</b>	<b>UNITS</b>	<b>SPECIFICATION</b>
NO.OF FORGING STATION		<b>4</b>
FORGING LOAD	Kg	<b>210,000</b>
CUTOFF DIA	mm	<b>φ18</b>
CUTOFF LENGTH	mm	<b>150~500</b>
P.K.O. STROKE	mm	<b>60</b>
K.O. STROKE	mm	<b>150~480</b>
PUNCH (dia.* length)	mm	<b>φ75x250L</b>
CUTOFF DIE (dia.* length)	mm	<b>φ74x105L</b>
DIE (dia.* length)	mm	<b>φ100x510L</b>
DIE PITCH	mm	<b>120</b>
OUTPUT (MAX.)	PCS/MIN	<b>35~50</b>
MAIN MOTOR	HP	<b>100</b>
MACHINE WEIGHT	Kg	<b>80,000</b>
MACHINE SPACE (LxWxH)	m	<b>10374x3033x3300</b>

■ Note: 1). Electricity box, Straightening system, Separate oil tank, Operating area, Motor area and Pneumatic control frame don't include in the Machine space.

2). This specification date is following "CHUN ZU STANDARD MACHINE". It is different from any modify mechanism of CHUN ZU STANDARD MACHINE by require of customer.